COMPOUNDS & FLUIDS FOR POWER & COMMUNICATION CABLES
DF AND ELECTRIFILL DIELECTRIC FLUIDS

ERGON HYVOLT TRANSFORMER FLUID

SOLGUARD CABLE SHIELD
ACSR ANTI-CORROSION GREASES

SOLTEX ACETYLENE BLACK

NAPTEL AND SOLTEXFILL TELECOM
FILLING/FLOODING COMPounds
# TABLE OF CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIELECTRIC FLUIDS</td>
<td>4</td>
</tr>
<tr>
<td>DIELECTRIC FLUID GRADES</td>
<td>5</td>
</tr>
<tr>
<td>TRANSFORMER FLUIDS</td>
<td>6</td>
</tr>
<tr>
<td>SOLGUARD CABLE SHIELD</td>
<td>7</td>
</tr>
<tr>
<td>ACSR ANTI-CORROSION GREASE</td>
<td>7</td>
</tr>
<tr>
<td>SOLTEX ACETYLENE BLACK</td>
<td>8</td>
</tr>
<tr>
<td>TELECOM CABLE WATER-BLOCKING</td>
<td>9</td>
</tr>
<tr>
<td>CABLE FLOOD &amp; FILL</td>
<td>10</td>
</tr>
</tbody>
</table>
YOUR FULL-SERVICE RESOURCE FOR CABLE COMPOUNDS AND FLUIDS

Soltex supplies a broad range of compounds and fluids to improve the reliability of cable systems used in power and communications.

Our high-performance products, backed by extensive technical expertise and responsive service, have made Soltex the resource trusted by major cable manufacturers, utilities and electrical contractors.

Our world-class plant in Belleville, ON, provides the quality and consistency to meet your most demanding requirements. It also allows us the flexibility to custom-manufacture solutions for your individual requirements.

Together with our advantages in raw material sourcing and highly skilled plant personnel, Soltex has the production capabilities and service to help you achieve your product performance and business objectives.
DIELECTRIC FLUIDS

Description
Alkylate/polybutene-based insulating cable oils that meet AEIC standards, are compatible with materials of construction, and provide optimum high oxidative/thermal stability during manufacture and protection in service.

Advantages
Low power factor, high dielectric strength, excellent oxidation stability, exceptional resistance to gassing under electrical stress, and superior heat dissipation. Excellent conductive heat transfer properties improve cooling.

Uses
- Underground power cables
- Paper-insulated oil-filled power cables
- High pressure pipe-type cables
- Force cooled high pressure pipe-type cables
- Low and high viscosity impregnate for paper insulated and lead sheathed cables
- Hollow core self-contained cables
- Oil-filled submarine cables
- High voltage splice kits
- Vacuum impregnated tapes
- Custom designed joint kits
- Oil filled splice kits
- Pothead filling compound

Experience
- On-site representation to oversee product testing and logistics
- Authoring manuals covering requirements for dielectric fluid handling
- Working closely with the majority of utilities, cable manufacturers and electrical contractors in North America to meet their specific delivery needs
# DIELECTRIC FLUID GRADES

<table>
<thead>
<tr>
<th>Grade</th>
<th>Cable Application</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Insulating Fluids</strong></td>
<td></td>
</tr>
<tr>
<td>DF 45/Electrifill 3788</td>
<td>Hollow core submarine cable</td>
</tr>
<tr>
<td>DF 100/Electrifill 100</td>
<td>Convection and force cooled high pressure pipe type</td>
</tr>
<tr>
<td>DF 500/Electrifill 500</td>
<td>Low pressure hollow core self-contained</td>
</tr>
<tr>
<td>PB 6E/0CS</td>
<td>Convection and force cooled high pressure pipe type</td>
</tr>
<tr>
<td>PB 8E/06CS</td>
<td>Low pressure hollow core self-contained</td>
</tr>
<tr>
<td>Electrifill 2288</td>
<td>Convection and force cooled high pressure pipe type</td>
</tr>
<tr>
<td><strong>Impregnants</strong></td>
<td></td>
</tr>
<tr>
<td>PB 015/Electrifill 015CS</td>
<td>Low viscosity for paper insulated PILC and pipe-type</td>
</tr>
<tr>
<td>PB 32E/Electrifill 30CS</td>
<td>High viscosity for high pressure pipe type</td>
</tr>
<tr>
<td>DF 3000</td>
<td>Low viscosity for paper insulated pipe type</td>
</tr>
<tr>
<td>Soltexfill NDC</td>
<td>70°C and 90°C rated non-draining compound</td>
</tr>
</tbody>
</table>

- We can formulate custom grades to meet your viscosity needs.
TRANSFORMER FLUIDS

Description

HyVolt Insulating Oils

- HyVolt I, HyVolt II and HyVolt II NG hydrotreated naphthenic oils
SOLGUARD CABLE SHIELD
ACSR ANTI-CORROSION GREASE
Bare Overhead Conductor Application

Description
Both Lithium Complex and Organophillic clay based greases to prevent corrosion in bare overhead high-voltage conductors. Conductors made of aluminum, zinc, and steel are well-protected for continuous operation.

Advantages
• Cold pumped and applied
• Non-dripping
• Efficient fill of conductor interstices
• Water washout resistant including saltwater spray-off environments
• Very good thermal, oxidative, and structural degradation at elevated temperatures

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>NLGI Grade</td>
<td>2</td>
</tr>
<tr>
<td>Water Washout ASTM D1264</td>
<td>&lt;5% @ 80C</td>
</tr>
<tr>
<td>Water Spray Resistance ASTM D4049</td>
<td>&lt;15%</td>
</tr>
<tr>
<td>Copper Strip Corrosion ASTM D4048</td>
<td>1A</td>
</tr>
<tr>
<td>Rust Prevention ASTM D5969</td>
<td>Pass</td>
</tr>
<tr>
<td>Salt Spray Corrosion Test ASTM B117</td>
<td>Pass</td>
</tr>
</tbody>
</table>

Packaging
5 gal. pail, 55 gal. steel drum, or one-way totes.
SOLTEX ACETYLENE BLACK

Description
Soltex Acetylene Black (AB) has structural properties offering high dispersion rates and high electrical conductivity. Soltex AB imparts semi-conductive properties to polymers typically used for cable screen filling and shielding. Polymer master-batches containing Soltex AB offer an effective way of delivering semi-conductive metrics to cable polymers.
TELECOM CABLE WATER-BLOCKING

Description
Compounds that provide cable insulation and block water ingress into telecommunications, fiber optic, and co-axial cable constructions.

- Cable flooding compounds applied to outer conductor core, metal armor, and between polymeric sheath layers
- Cable filling compounds that fill interstitial spaces of paired copper telecommunication cable
CABLE FLOOD & FILL

Description
Formulated synthetic hydrocarbon fluids and wax/polymer blends that provide oxidation inhibition and prevent moisture ingress in telecom cables.

Advantages
Excellent moisture barrier and oxidation resistance. Assures dielectric properties for optimum telecom/fiber optic cable performance and provides good compatibility with polymers used in cable construction and termination enclosures.

Cable Flood Grades
Naptel 310
Naptel 500
Naptel 5116

Cable Fill Grade
Soltexfill ETPR

Applications
All Naptel grades are used for flooding of cable cores, over armor and between insulation layers.

“ETPR” strippable, low viscosity, filling compound used to prevent water ingress in twisted pair telecom cables.
QUALITY PRODUCTS, PROVEN PERFORMANCE

Our products are backed by proven expertise. Industry specialists at Soltex average more than three decades of experience with power and communications cable products. Soltex has continually strengthened our resources to serve your needs. In 2006, we purchased the H&R business (heritage Dussek Campbell), giving us exclusive use of the Belleville, Ontario, facility and rights to Electrifill and Naptel products in the Americas. In 2015, we purchased this facility, forming Soltex Canada and adding to our commitment to provide exceptional products and service:

1. Manufacturing is in close proximity to customers, allowing quick response
2. Production personnel have extensive experience
3. Strong position on raw materials – both components are core businesses for Soltex
4. Experienced logistics team to ensure product is properly handled
5. Readily available high-caliber technical support
6. History working with major utilities, cable manufacturers and contractors
7. Excellent track record with exceptional quality